



# HEAVY DUTY BOLT

## INSTALLATION INSTRUCTIONS

### STEP 1

1. Using the table opposite drill a fixing hole in both components to the correct diameter.
2. Insert the HD Bolt into the fixing hole with sufficient clearance at the rear for the legs to activate.

### STEP 2

1. Using a suitably weighted hammer strike the activation pin at the head of the bolt until flush with the bolt head. This will force apart the anchoring legs at the base of the bolt. (See above illustration).
2. Brace the HD Bolt using a suitable spanner attached to the machined flats at the head of the bolt. Tighten the supplied nut using a suitable spanner.

Bolt Diameter	Hole Diameter
M 12	12
M 16	16
M 20	20

All dimensions are stated in mm unless noted otherwise.